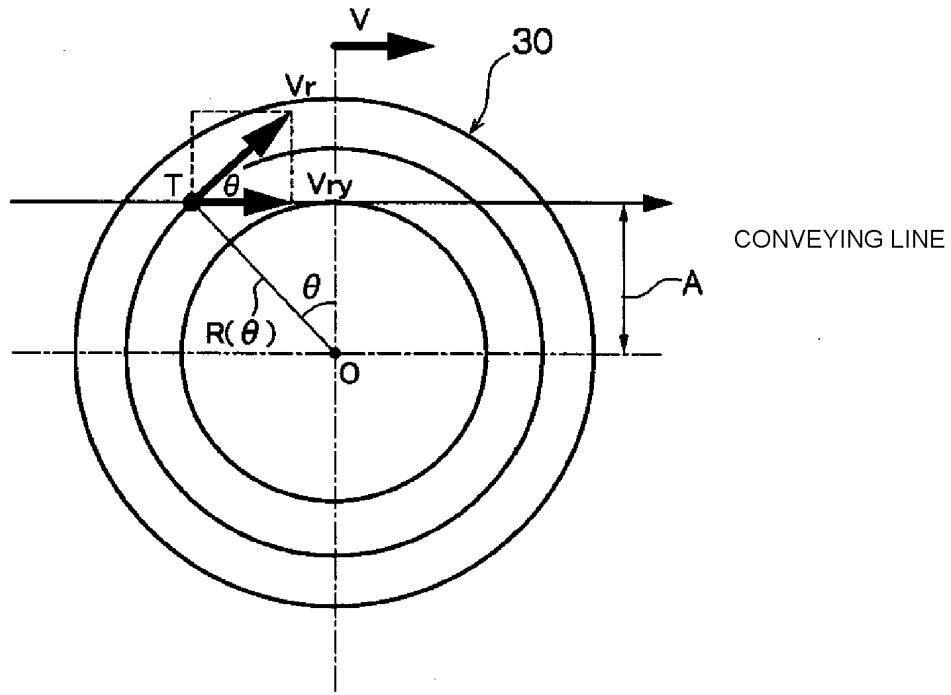




FIG. 3



PERIPHERAL VELOCITY OF SLOPED ROLLER

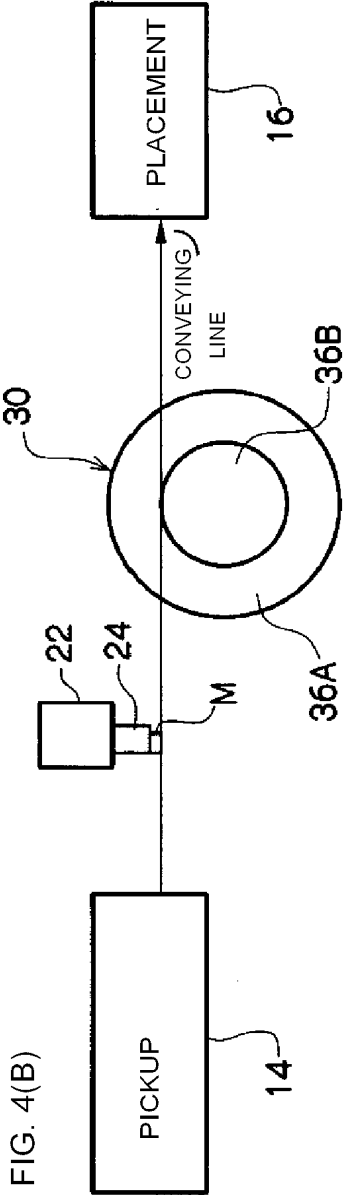
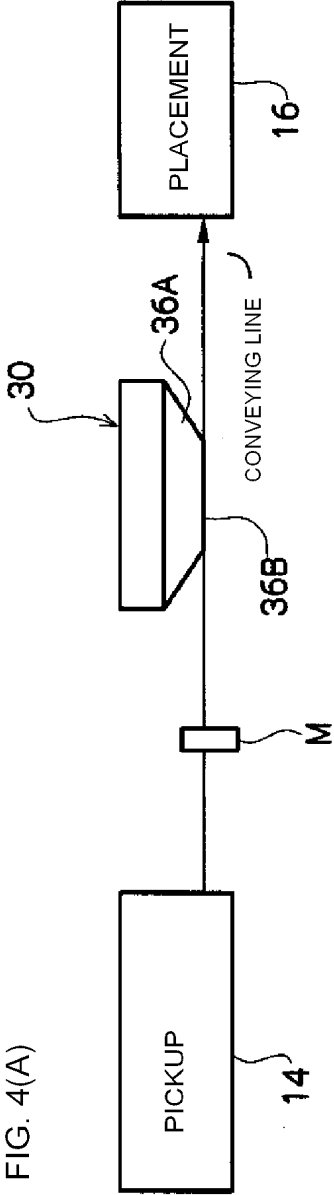


FIG. 5

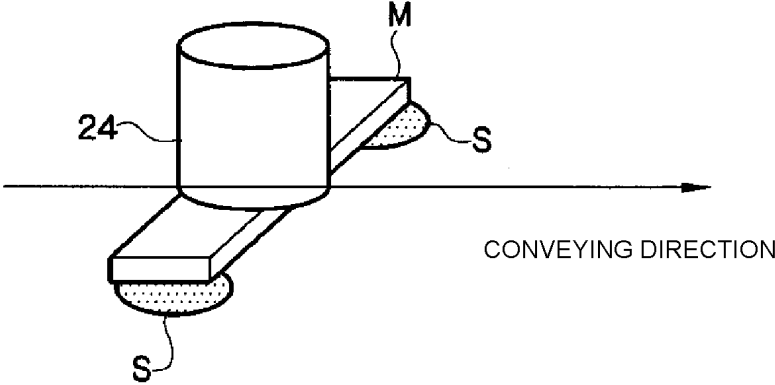


FIG. 6

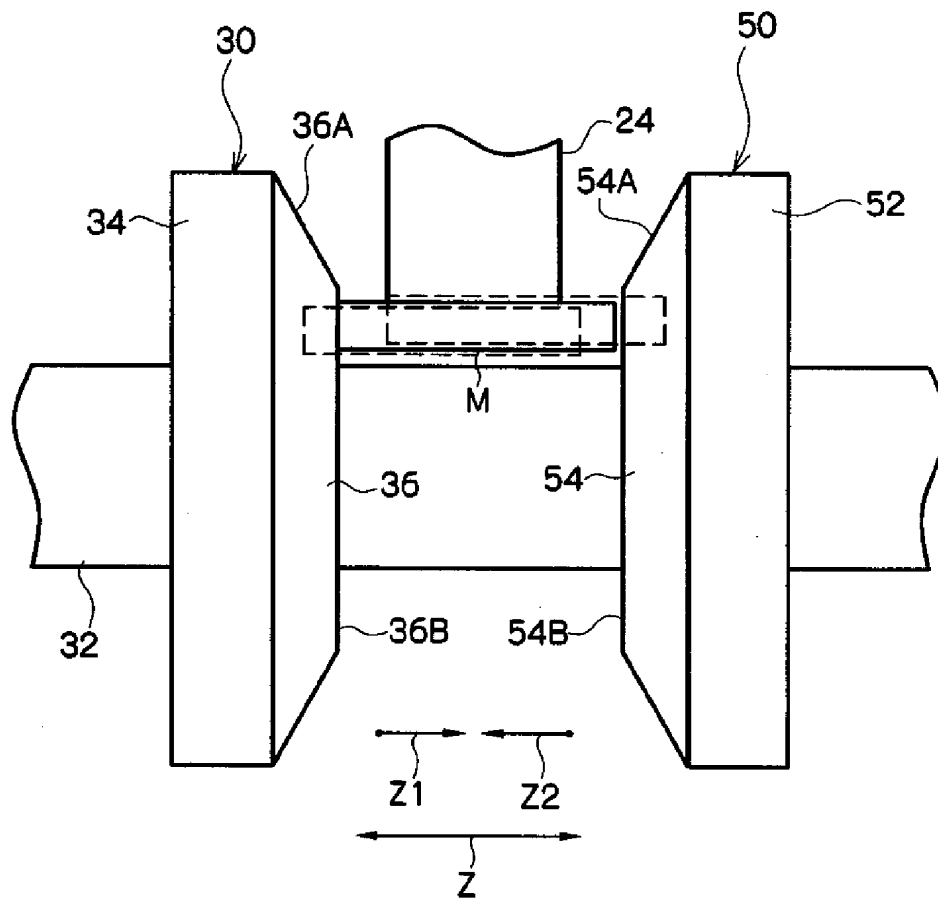


FIG. 7

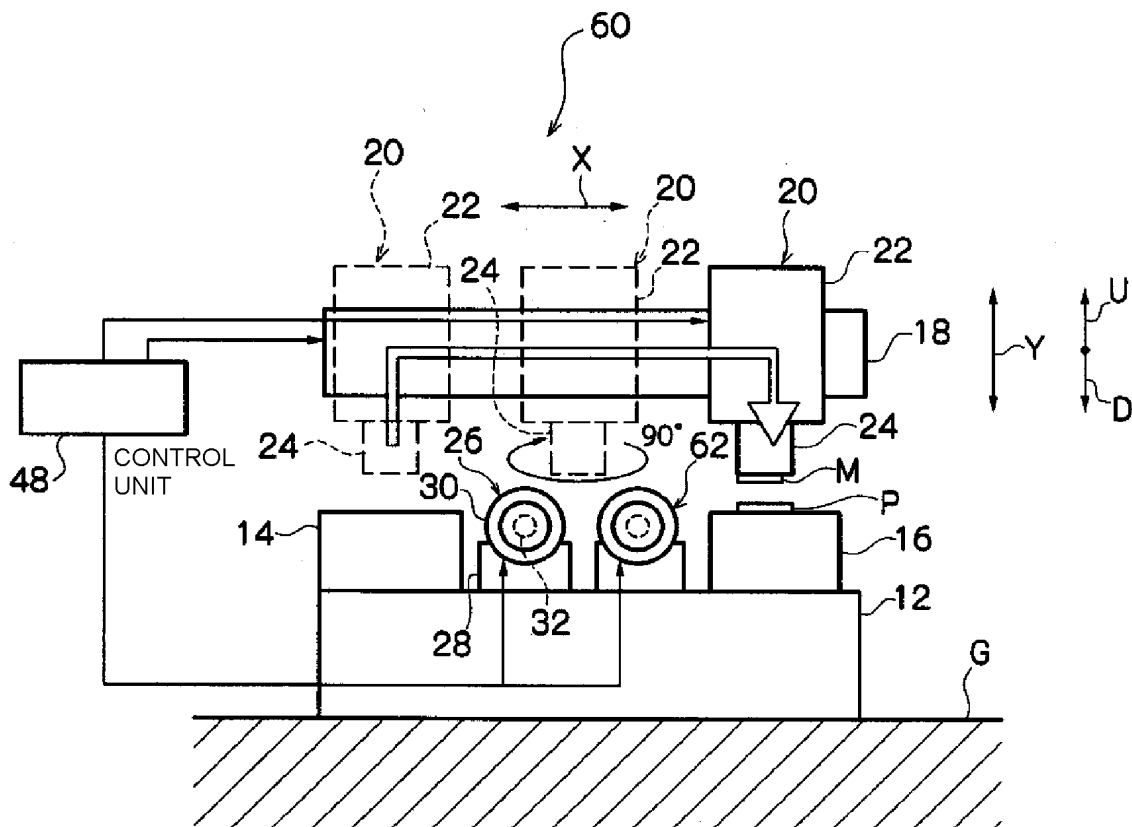


FIG. 8

